



通用聚苯乙烯(General Purpose Polystyrene) GPPS 861N / B

特性	Characteristics
- 射出級 - NOVA CHEMICAL 最新生產技術 - 低殘留單體量 - 耐熱性佳 - 表面尺寸安定性佳 - 優異透明度 - 良好加工性	- Injection Grade - The most state of the art from US NOVA CHEMICAL - Low Residual Monomer - Good Heat Resistance - Mold Dimension Stability - Good Transparency - Easy Processing
應用	Applications

家電製品、家庭五金、化妝品盒、燈飾、玩具等。

Electrical appliances, house hard wares, cassette & cosmetic cases, lamp decoration, toys.

物理性質 Physical Properties				
Properties	Test Method	Test Condition	Unit	Typical Value
比重 Specific Gravity	ASTM D792	23℃	---	1.046
	ISO 1183		g/cm ³	1.04
流動指數 Melt Flow Index	ASTM D1238	200℃ , 5 kg load	g/10min	7.0
	ISO 1133		ml/10min	7.4
抗張強度 Tensile Strength at Yield	ASTM D638	23℃ , 1/8" Sample	kg/cm ²	450
	ISO 527		Mpa	44
伸長率 Elongation at Break	ASTM D638	23℃ , 1/8" Sample	%	2.0
	ISO 527			
Izod 耐衝擊強度 Izod Impact Strength	ASTM D256	23℃, A method, notched 1/4"×1/2"×5/2"	kg-cm/cm	1.4
	ISO 180A	23℃ Notched	KJ/m ²	1.8
Vicat 軟化溫度 Vicat Softening Temperature	ASTM D1525	1 kg load , 3 mm Thick (120 ℃/hr)	℃	100
	ISO 306	1 kg load, 3 mm Thick(50℃/hr)		98
熱變形溫度 Heat Distortion Temperature	ASTM D648	Unannealed, 1/2in, 18.56 kg/cm ² load pressure	℃	85
	ISO 75A	Unannealed, 1/2 in, 1.80Mpa load pressure		85
燃燒性 Flammability	UL-94	1/16" Sample	File No. E50263	94HB
殘留苯乙烯單體 Residual SM monomer	---	---	ppm	200
曇度 Haze	---	2.8mm thick	%	0.4

